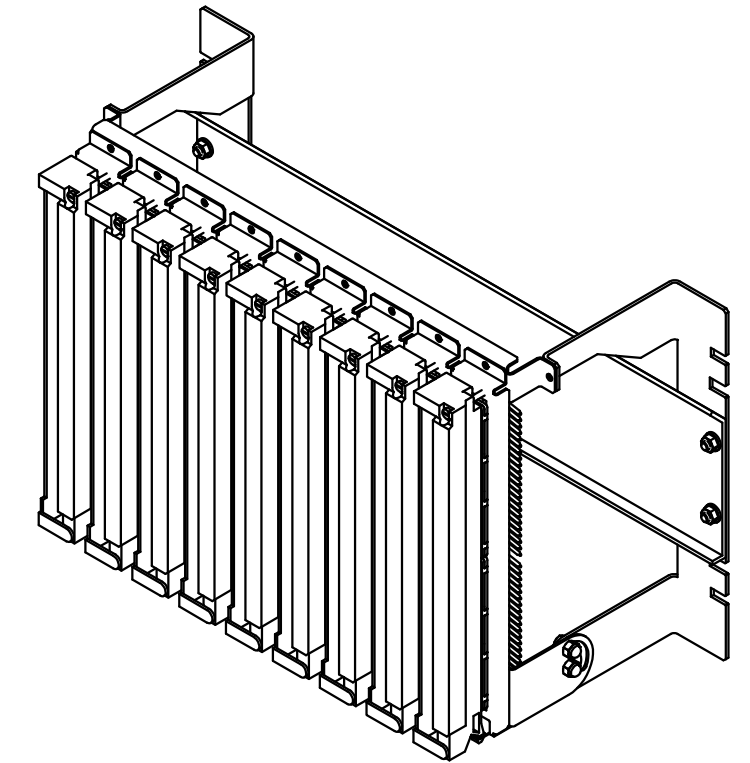
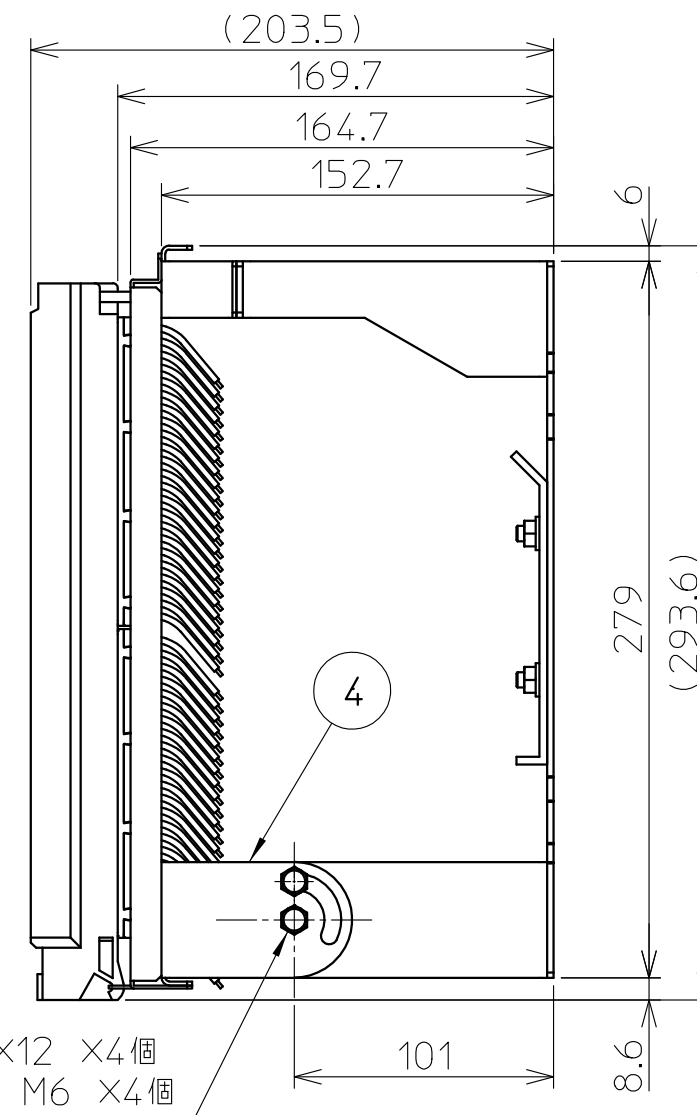
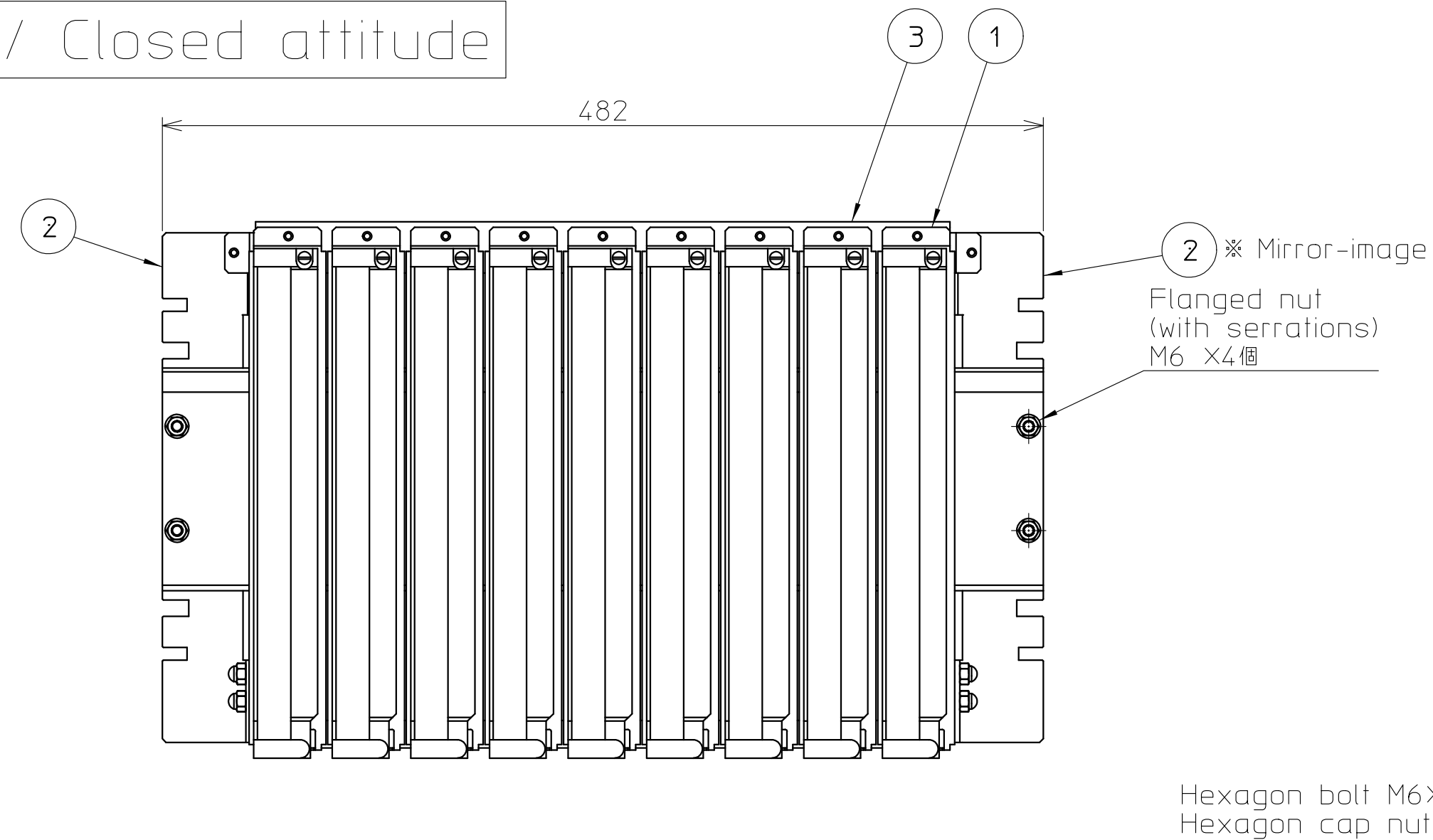
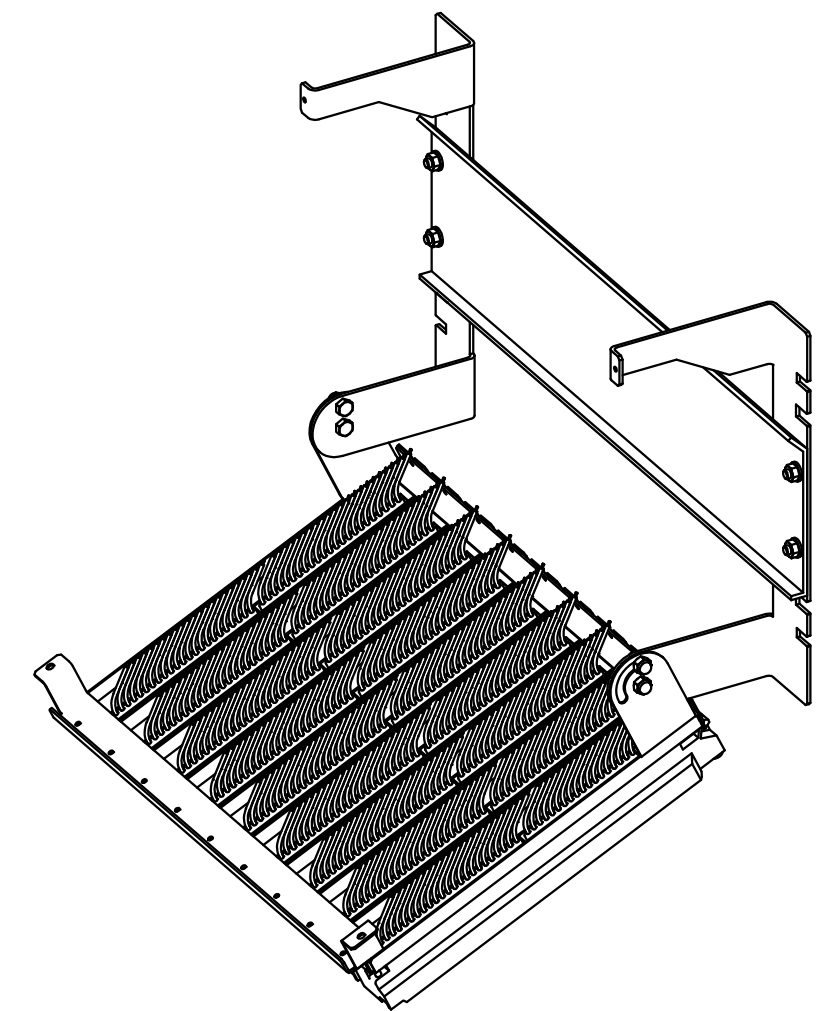
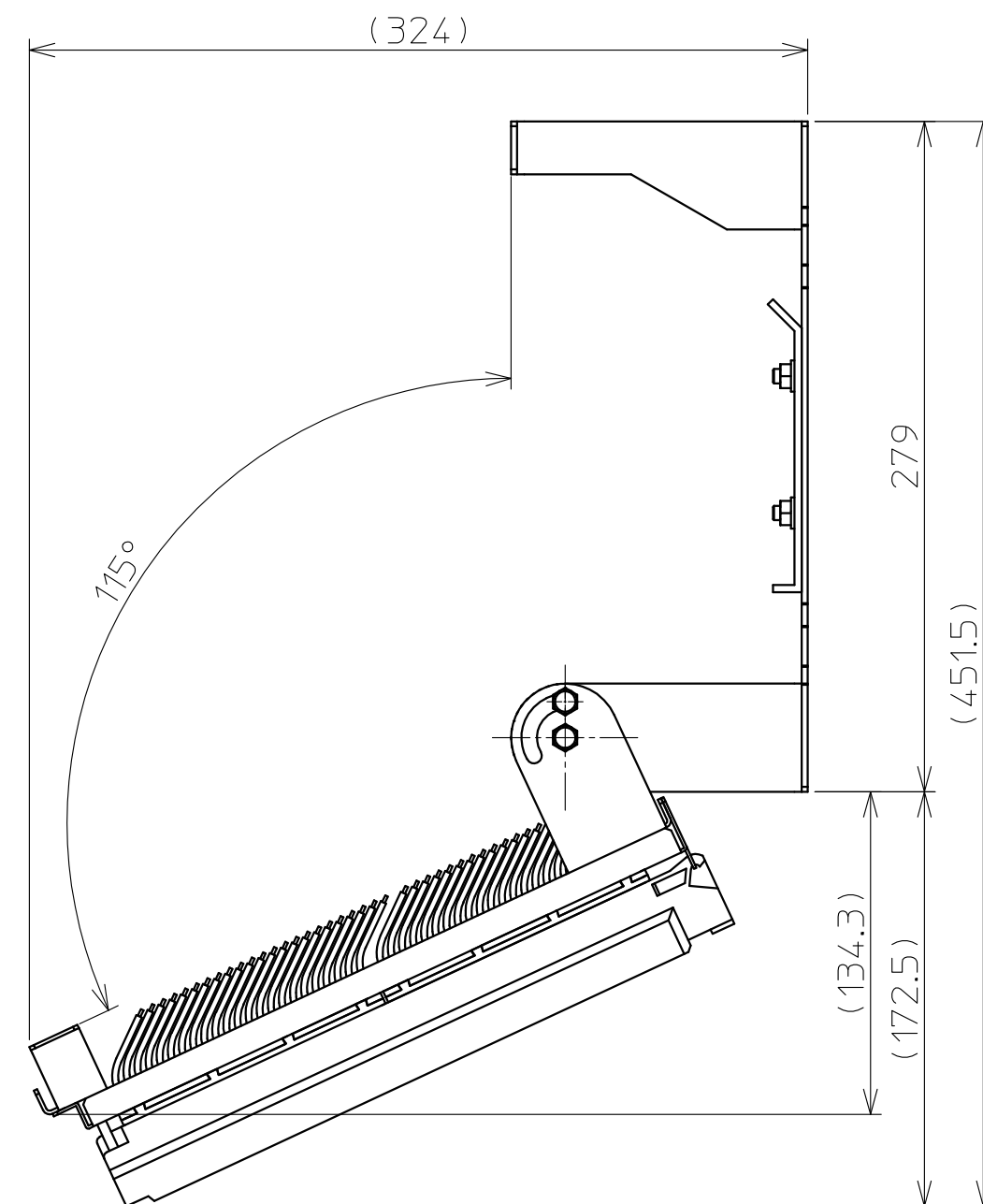
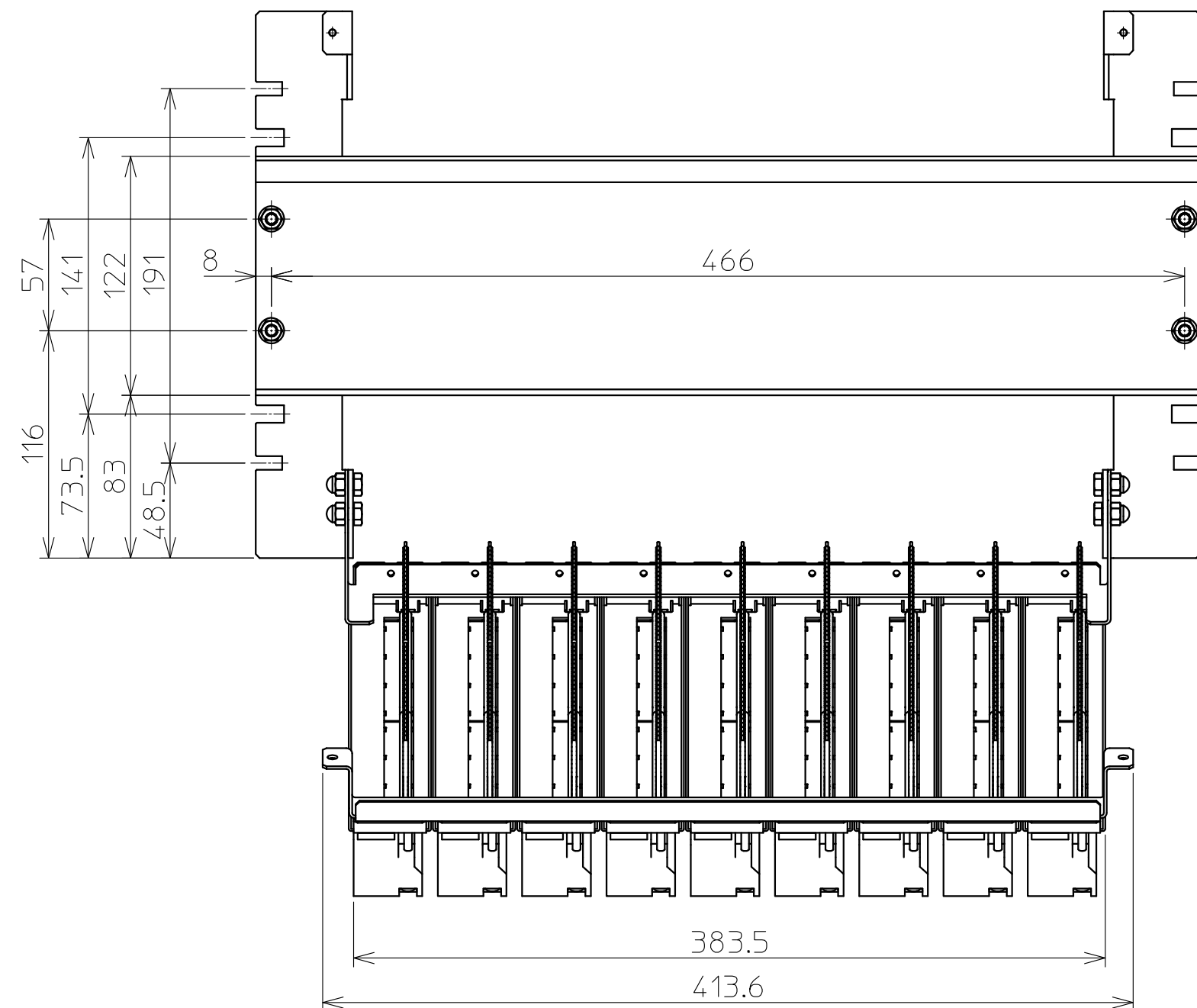


閉時 / Closed attitude



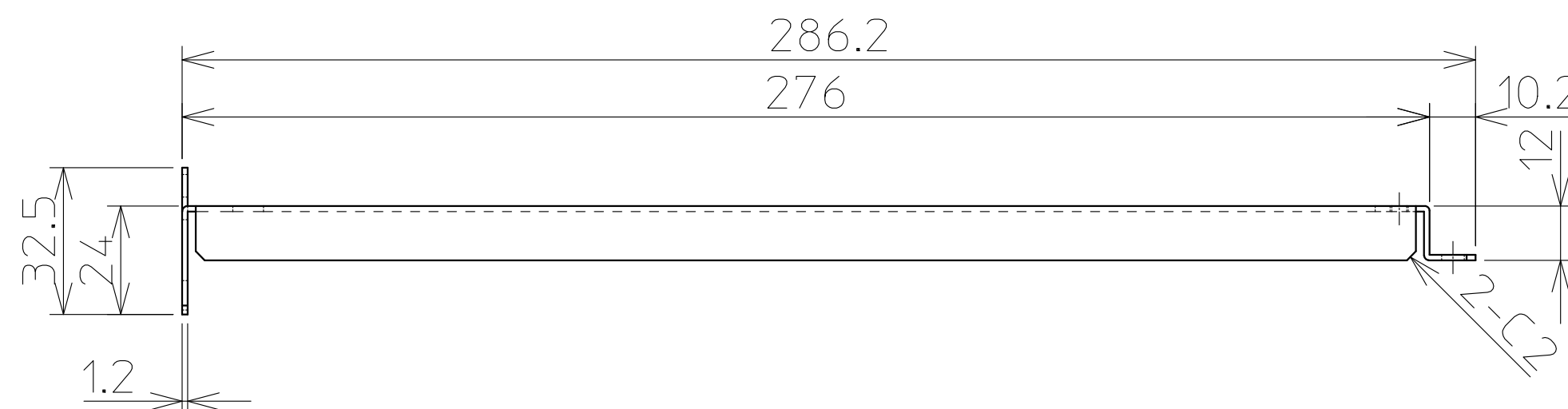
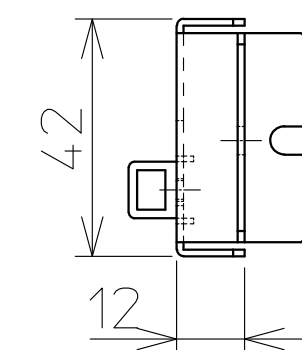
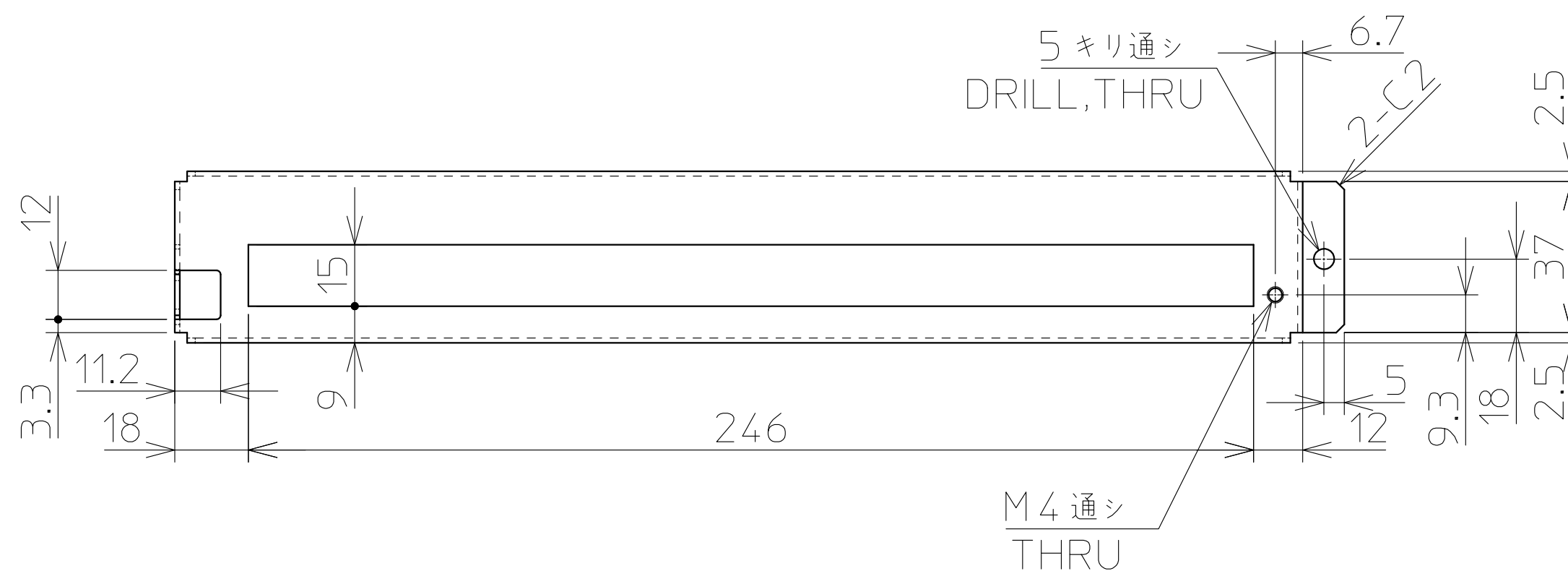
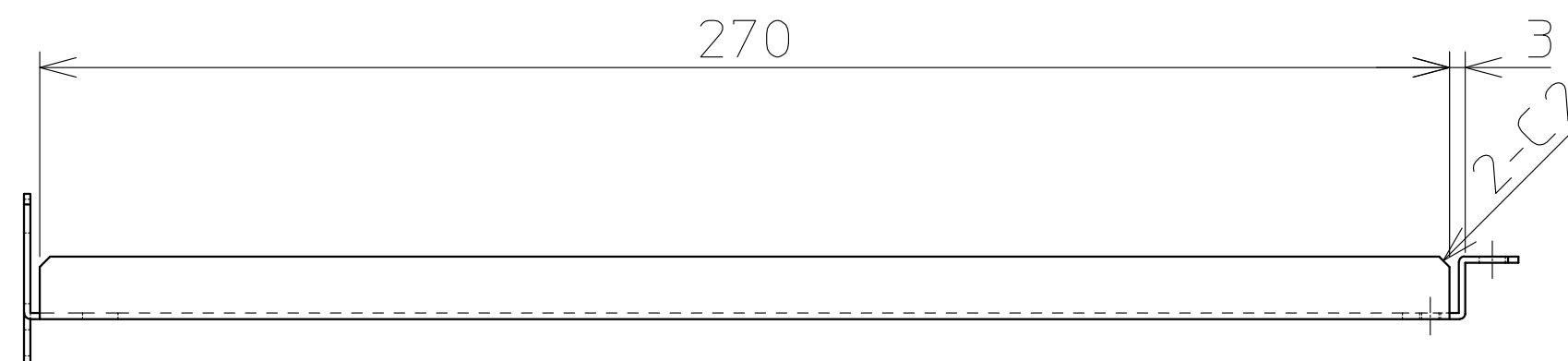
1:5

開時 / Open attitude



1:5

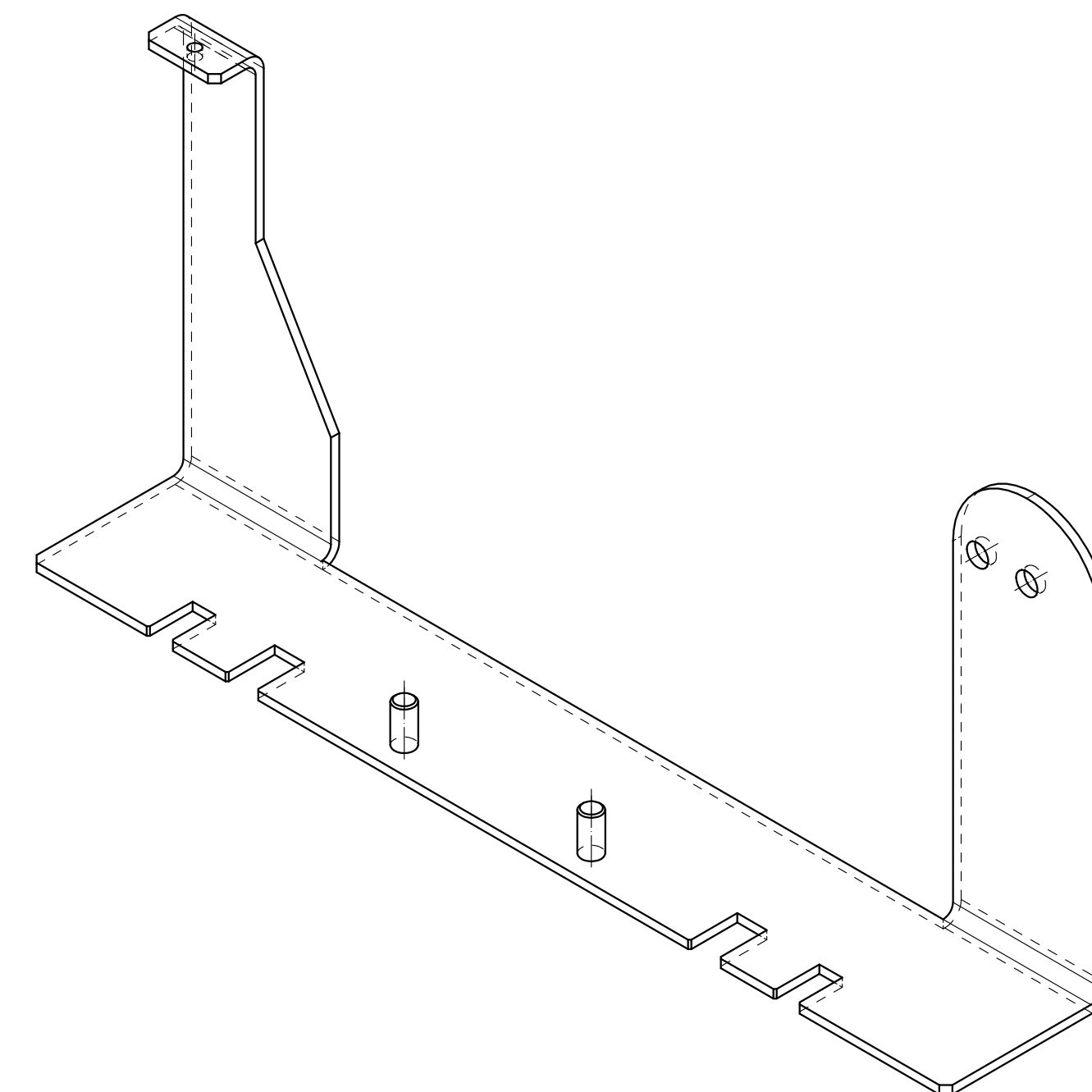
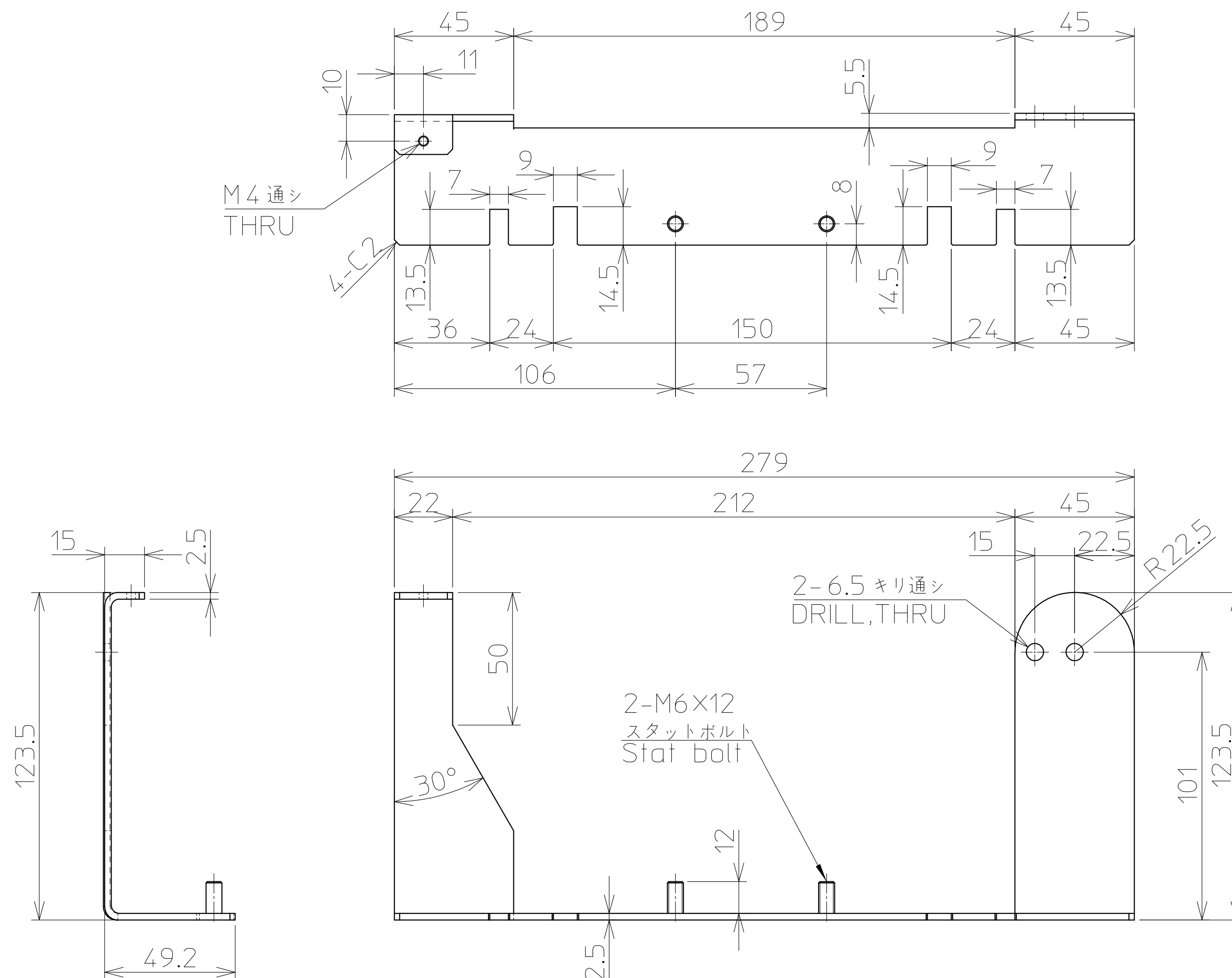
	Assembly drawing	1			
	Parts name	Quantity			
CUSTOMER	DATE '16.5.30	ORDER NO. PD0063	TITLE	ES115Bracket_Rich	
VENDOR	SCALE 1:3	DESIGNED	DRAFT	DWG. NO. PD0063-100	REV. DATE PAGE FORM SIZE
	Eifer Elektro Firma Co., Ltd	Sekiyama	Nakamura		A 1/1 A2
	Support by Ripula Co., Ltd				



注記/Notes

- ・ 本部品は製品として販売されるため、
 1. エッジ部はすべて、糸面取りのこと(指や配線を切らないように)
 2. スパッタ除去及び、脱脂、洗浄を行うこと
- ・ In order to this part is sold as a product,
 1. All edge portion, that of the thread chamfer (not to cut your finger and wiring)
 2. sputter removal and, by performing degreasing and washing
- ・ 指示なき曲げ部は、最小半径Rのこと
- ・ Unless otherwise indicated, bending section, the smallest radius R

Material	SUS304 t=1.2	VENDOR	SCALE 1 : 1	PD0063		REVISED		
Heat treatment	-	Eifer Elektro Firma Co.,Ltd Support by Ripula Co.,Ltd	DESIGNED	DRAFT	DWG.NO.	DATE	PAGE	FORM SIZE
Surface treatment	-		Sekiyama	Nakamura	PD0063-101	REV.	A	1 / 1



注記/Notes

- ・ 本部品は製品として販売されるため、
 1. エッジ部はすべて、糸面取りのこと(指や配線を切らないように)
 2. スパッタ除去及び、脱脂、洗浄を行うこと
- ・ In order to this part is sold as a product,
 1. All edge portion, that of the thread chamfer (not to cut your finger and wiring)
 2. sputter removal and, by performing degreasing and washing
- ・ 指示なき曲げ部は、最小半径Rのこと
- ・ Unless otherwise indicated, bending section, the smallest radius R

本図通りの物...1個 This Parts...1
勝手違いの物...1個 Mirror-image Parts...1

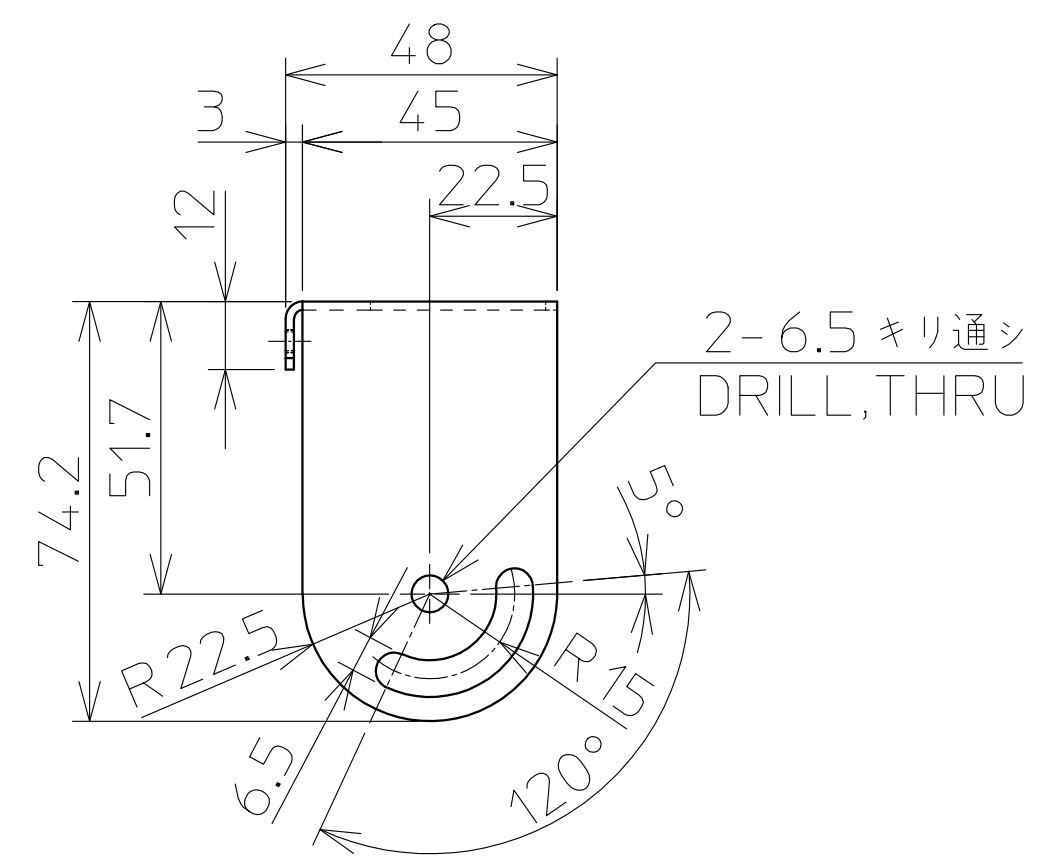
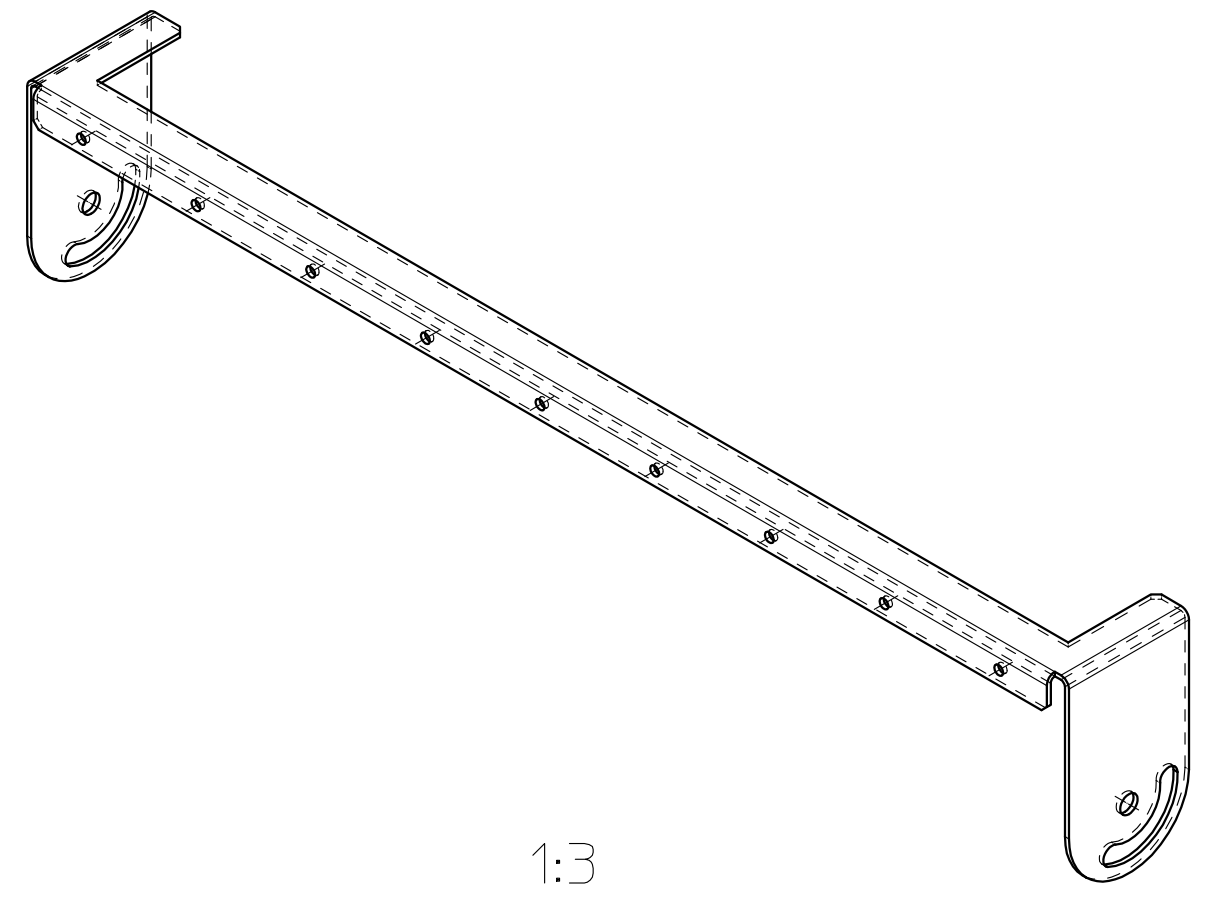
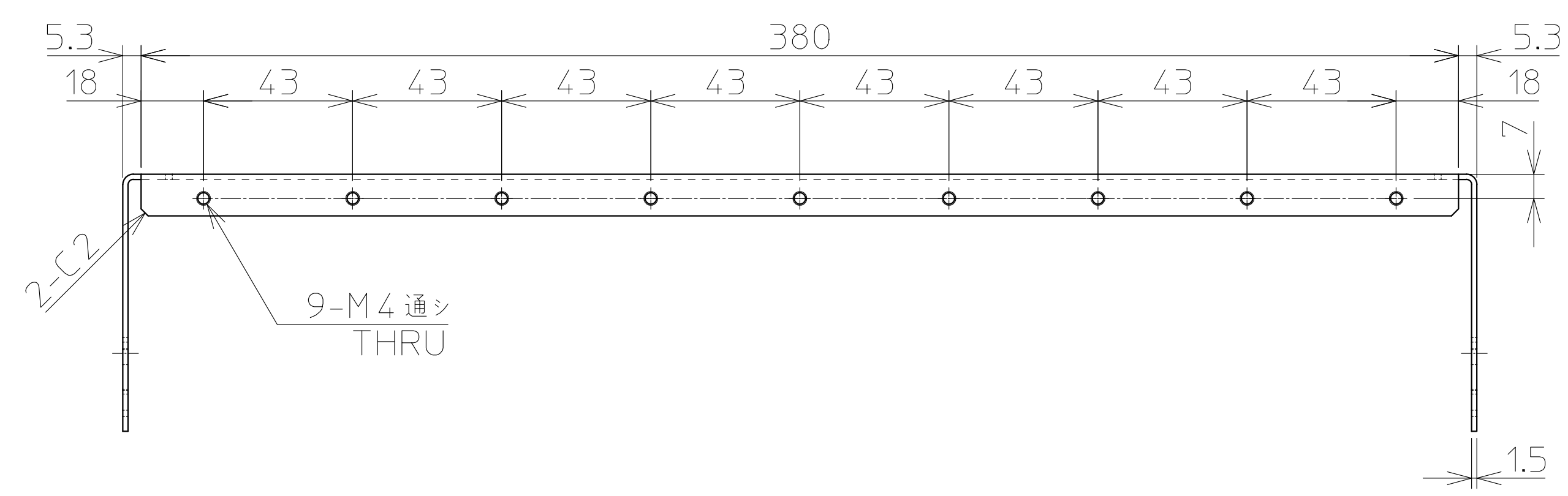
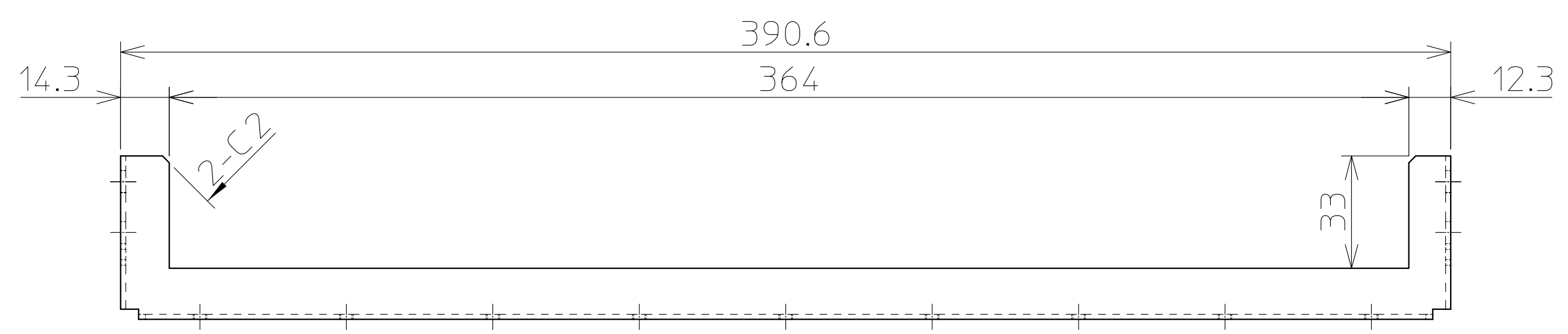
Material	SUS304 t=2.5
Heat treatment	-
Surface treatment	-

	Hinge bracket	1						
	Parts name	Quantity						
CUSTOMER		DATE '16.5.30	ORDER NO. PD0063	TITLE ES115Braket_Rich				
VENDOR		SCALE 1 : 2				REVISED		
		DESIGNED	DRAFT	DWG.NO.			DATE	
Eifer Elecktro Firma Co.,Ltd Support by Ribula Co.,Ltd		Sekiyama	Nakamura	PD0063-102		REV.	PAGE.	FORM SIZE.
						A	1 / 1	A3



• Unless otherwise indicated, bending section, the smallest radius R

	Uper flame	1							
	Parts name	Quantity							
COSTOMER		DATE '16.5.30	ORDERNO. PD0063	TITLE ES115Braket_Rich					
VENDOR		SCALE 1 : 2				REVISED DATE			
Eifer Elecktro Firma Co.,Ltd Support by Ripula Co.,Ltd		DESIGNED Sekiyama	DRAFT Nakamura	DWG.NO. PD0063-103		REV. A	PAGE 1/1	FORM SIZE A3	



反対側、勝手違い加工
The other side,
Mirror-image Parts

注記/Notes

- 本部品は製品として販売されるため、
 1. エッジ部はすべて、糸面取りのこと(指や配線を切らないように)
 2. スパッタ除去及び、脱脂、洗浄を行うこと
- In order to this part is sold as a product,
 1. All edge portion, that of the thread chamfer (not to cut your finger and wiring)
 2. sputter removal and, by performing degreasing and washing
- 指示なき曲げ部は、最小半径Rのこと
- Unless otherwise indicated, bending section, the smallest radius R

Material	SUS304 t=1.5
Heat treatment	-
Surface treatment	-

	Lwer flame	1					
	Parts name	Quantity					
COSTOMER		DATE '16.5.30	ORDERNO. PD0063	TITLE ES115Braket_Rich			
VENDOR		SCALE 1 : 2			REVISED DATE		
Eifer Elektro Firma Co.,Ltd Support by Ripula Co.,Ltd		DESIGNED Sekiyama	DRAFT Nakamura	DWG.NO. PD0063-104	REV. A	PAGE. 1/1	FORM SIZE. A3